

Date: Wednesday, 1/23/2008 11:42:07 AM
 User: Kim Johnston

Process Sheet

6

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : STROBE POWER SUPPLY RELOCATION
Job Number : 36936	
Estimate Number : 12033	
P.O. Number :	Part Number : DSI 9279011
This Issue : 1/23/2008 S.O. No. :	Drawing Number : D3246 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A1
Previous Run : 36839	Material :
Written By :	Due Date : 2/4/2008 Qty: 5 Um: Each
Checked & Approved By : <u>080123</u>	
Comment : Est. B 04.06.16 Changed rivet & added c'sink KJ/RF	
Est Rev:C Now On Waterjet 06-06-22 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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KS08-01.29 (5)

Comment: DOCUMENT CONTROL

Issue Traveler

Note: To be made in multiples of 5

Photocopy bluefile and create labels as per PPP DSI 9279-011 CHG001

08/01/30

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3246041	Mounting Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Mounting Bracket

Pick: Packing Kit

(Note: D3246-1 is on BOM as material from Step 3)

Qty	Part Number	Description	Batch
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1	D3246-041	Mounting Bracket Assy	438939
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SD

4.0	AN960JD10	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

Pick : Packing Kit

Qty	Part Number	Description	Batch
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4	AN960JD10	Washer	M106167
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8/1/29 SD (5X)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 08/di/30
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/23/2008 11:42:07 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STROBE POWER SUPPLY RELOCATION

Job Number: 36936

Part Number: DSI 9279011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

MS27039107

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Screw

Pick: Packing Kit

Qty Part Number Description Batch

4 MS27039-1-07 Screw

M18057

8/1/29

50 (5x)

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

02/01/30 (x5)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI 9279-011

Rev A 8/1/30 50

(5x)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

02/01/30 (5)

Job Completion



02/01/30

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

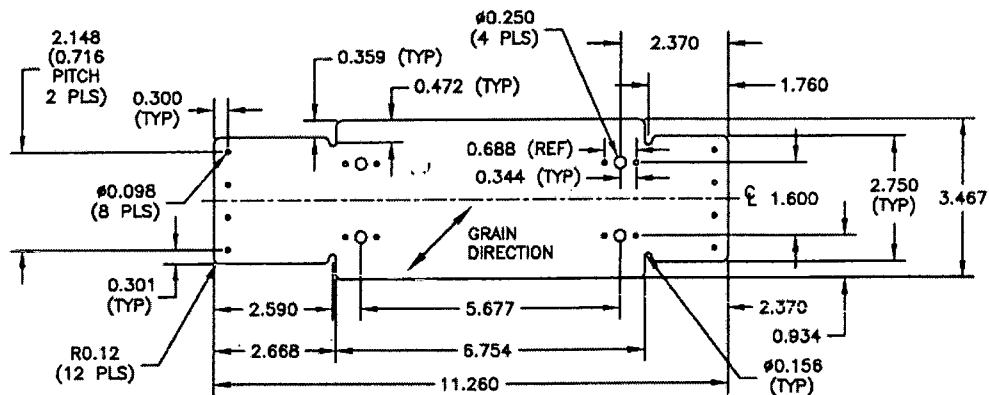
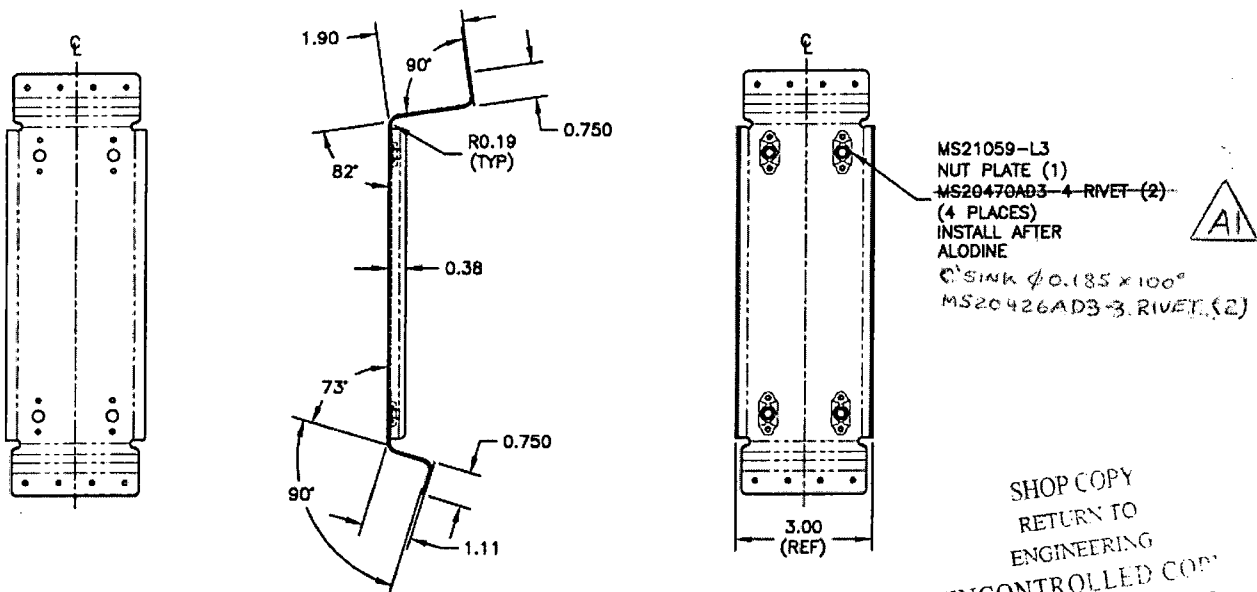
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN #	DRAWN BY KF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3246	REV. A SHEET 1 OF 1
DATE 04.04.21		TITLE MOUNTING BRACKET	SCALE 1:4
A	04.04.21	NEW ISSUE	
A1	04.06.16	CHANGE RIVET; ADDED C'SINK	

RELEASED
04.05.07**D3246-1 FLAT PATTERN****D3246-1 BEND DETAIL****D3246-041 ASSEMBLY**

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36936

NOTES:

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.050 THICK (REF. DART SPEC. M2024T3S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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